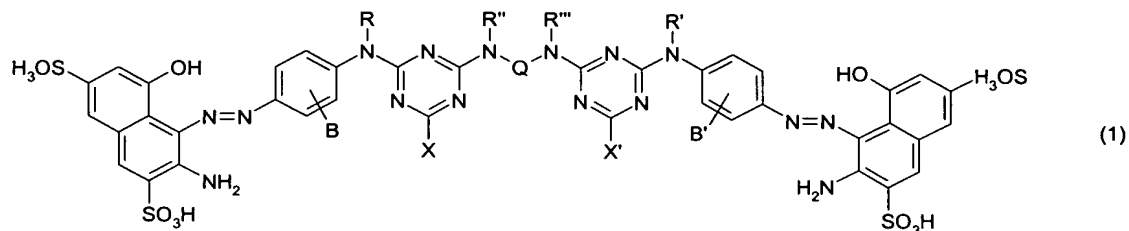


## CLAIMS

1. A compound of Formula (1) and salts thereof:



wherein:

B and B' are each independently -SO<sub>3</sub>H, -COOH, substituted alkoxy, substituted alkyl, un-substituted alkoxy, un-substituted alkyl, or -PO<sub>3</sub>H<sub>2</sub>;

Q is an organic aliphatic linking group, which is either a un-substituted or substituted alkyl group which is not interrupted by any hetero atom or a un-substituted or substituted alkyl ether group comprising one oxygen atom or is a un-substituted or substituted alkyl polyamine group comprising one or two or more nitrogen atoms;

R, R', R'' and R''' are each independently H or un-substituted or substituted alkyl;

X and X' are each independently a labile atom or group ;

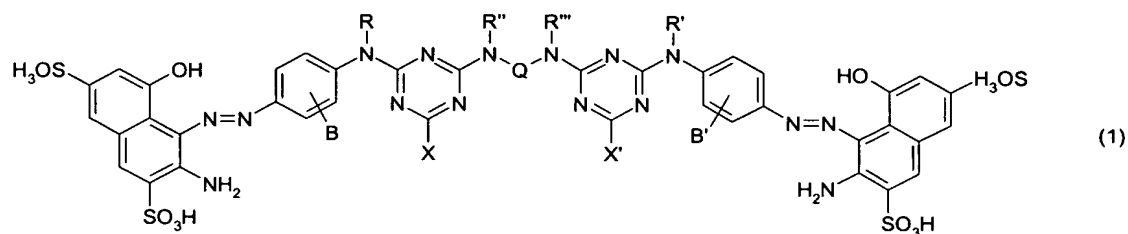
2. A compound according to claim 1 characterized in that the organic aliphatic linking group Q is alkylene, preferably C<sub>2-20</sub>-alkylene, or C<sub>2-20</sub>-alkylenylene.

3. A compound according to claim 2 characterized in that the organic aliphatic linking group Q is C<sub>1-4</sub>-alkylene groups or substituted C<sub>1-4</sub>-alkylene groups.

4. A compound according to any claim 1 to 3 characterized in that X or X' both are F or Cl.

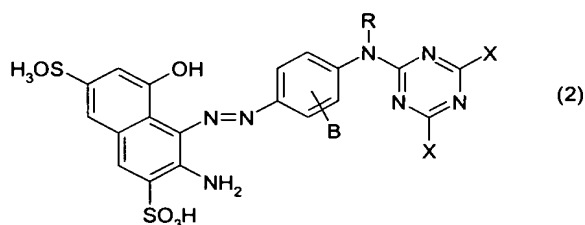
5. A compound according to any claim 1 to 4 characterized in that B or B' both are ortho to the diazo bridge and signify -SO<sub>3</sub>H.

## 6. A process for the production of the compounds of formula (1)



according to claim 1

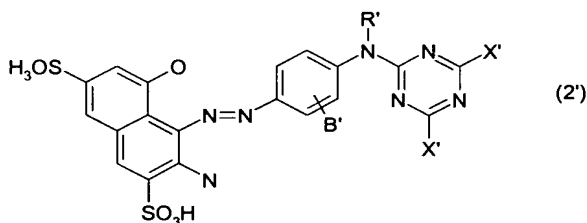
- 5     condensing a compound of the formula  $\text{HN}(\text{R}'')\text{QN}(\text{R}''')\text{H}$  with approximately one molar equivalents of a compound of the Formula (2):



and then reacting the reaction product of the compound of the Formula

$\text{HN}(\text{R}'')\text{QN}(\text{R}''')\text{H}$  with the compound of the Formula (2) with a compound of Formula

- 10    (2')



wherein B, B', Q, R, R', R'', R''', X and X' have the meaning as hereinabove defined.

7.     A process of dyeing or printing or ink jet printing hydroxy-group-containing or  
15     nitrogen containing organic substrates, wherein the dyeing or printing is effected with compounds according to any one of the claims 1 to 4, their salts or with mixtures thereof.

8.     A process according to claim 7, for dyeing or printing leather or fibrous materials,  
20     which consist of or contain natural or synthetic polyamides or natural or regenerated cellulose.

9. Process according to either of the claims 7 or 8, for dyeing or printing or ink jet printing textile material, which consists of or contains cotton.

5 10. Hydroxy group-containing or nitrogen containing substrates which are dyed or printed or ink jet printed in accordance with any of the claims 7 to 9.

11. The use of compounds according to any one of the claims 1 to 4, their salts or mixtures thereof in dyeing or printing or ink jet printing hydroxy group-containing or nitrogen containing substrates.

10

12. Ink jet inks comprising compounds according to any one of the claims 1 to 4, their salts or mixtures thereof